

TOOLOX 33



TOOLOX 33

General Product Description

The prehardened, exceptionally clean tool and engineering steel

Toolox® 33 is a prehardened steel suitable for tools and engineering components. It possesses good dimensional stability after machining.

Delivered in quenched and tempered condition, Toolox 33 features high impact toughness and very low residual stresses to achieve good dimensional stability after machining. Toolox 33 is suitable for mold and dies as well as tooling and engineering components. By using the proper surface engineering methods, you can significantly extend the service life of your tools and components.

Dimension Range

Toolox 33 is available as plates in thicknesses between 6- 130 mm. Other dimensions can be available on request.

Mechanical Properties

Thickness (mm)	Hardness ¹⁾ (HBW)
6- 130	275- 325

¹⁾ Hardness is measured, according to EN ISO 6506-1, on a milled surface 0.5 - 2 mm below the plate surface.

Impact Properties

Test temperature	Impact energy, Charpy-V, Min J ²⁾
20 °C	35 min J

²⁾ Impact testing according to EN 10 025, EN ISO 148 with a 2 mm striker.

Ultrasonic testing

Ultrasonic inspection is carried out according to : EN 10 160 with extra demands according to specification SSAB V6.

Tolerances

More details are given in SSAB's brochure 41-General product information Strenx, Hardox, ArmoX and Toolox-UK and also available on www.toolox.com.

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Thickness

Tolerances according to SSAB's thickness guarantee AccuRollTech- AccuRollTech meets the requirements of EN 10 029 Class C but offers more narrow tolerances.

Length and Width

Tolerances according to EN 10 029.

Flatness

Flatness tolerances are according to SSAB's flatness tolerances, which are more restrictive than EN 10 029 Class N (steel type L).

Surface Properties

Surface properties of Toolox 33 are according to EN 10 163-2 Class B, Subclass 3.

Delivery Conditions

Quenched and Tempered at a minimum temperature of 590 °C.

On delivery from SSAB the plates meet the following specifications:

- free from mill scale
- not repair welded

Delivery requirements can be found in SSAB's brochure 41-General product information Strenx, Hardox, ArmoX and Toolox-UK or www.toolox.com.

Fabrication and Other Recommendations

Welding, bending and machining

For information concerning welding and fabrication, see SSAB's brochures on www.toolox.com or consult Tech Support, techsupport@ssab.com.

Toolox 33 is not intended for further heat treatment. If Toolox 33 is heated above 590 °C after delivery from SSAB no guarantees for the properties of the steel are given.

Nitriding or surface coating may be carried out if the temperature is below 590 °C.

Appropriate health and safety precautions must be taken when welding, cutting, grinding or otherwise working on the product. Grinding, especially of primer coated plates, may produce dust with high particle concentration.



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