



#### STRENX 1100 CR

## **General Product Description**

Cold-rolled structural steel at 1100 MPa

Strenx™ 1100 CR is a cold-rolled structural steel with a minimum yield strength of 1100 MPa for stronger and lighter structures. Typical applications include a wide range of components and parts in the lightest possible load-bearing structures, for example in the lifting sector.

Strenx 1100 CR is available as cut-to-length sheets.

#### **Dimension Range**

Strenx 1100 CR is available as cut to length sheets in thicknesses of 0.70-2.10 mm, widths up to 1500 mm and in lengths up to 8.5 meters.

# **Mechanical Properties**

Yield strength R <sub>p0.2</sub> (min MPa)	Tensile strength R <sub>m</sub> (MPa)	Elongation A <sub>so</sub> (min %)	Min. inner bending radius for a 90° bend¹¹
1100	1300- 1500	3	3.5 x t

The mechanical properties are tested in the longitudinal direction.

The mechanical properties are guaranteed in coil condition.

# Chemical Composition (ladle analysis)

C	Si	Mn	P	S	Al	Nb+Ti
(max %)	(min %)	(max %)				
0.16	0.40	1.80	0.020	0.010	0.015	

#### Carbon equivalent CET(CEV)

Thickness (mm)	0.7 - 2.1 mm
/ 1	0.30 (0.41)
(CEV)	



 $<sup>^{\</sup>mbox{\tiny 1)}}\mbox{Bending properties for both longitudinal and transverse direction.}$ 

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$$CET = C + \frac{Mn + Mo}{10} + \frac{Cr + Cu}{20} + \frac{Ni}{40}$$

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  $CEV = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Cu + Ni}{15}$ 

#### **Tolerances**

More details are given on www.ssab.com.

#### **Thickness**

Tolerances according to Strenx Thickness Guarantees. Strenx Thickness guarantees meet the normal thickness tolerance requirements of EN 10131.

#### Length and Width

Tolerances according to EN 10131. Narrower tolerances according to the SSAB standard are available on request. Length tolerances only apply for cut to length sheets.

## **Delivery Conditions**

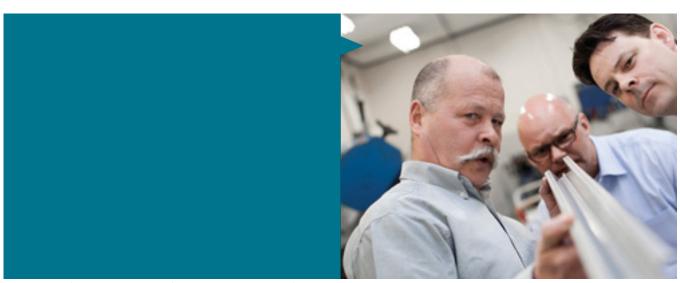
Cold rolled. Strenx 1100 CR is available with mill or cut edge.

## Fabrication and Other Recommendations

### Welding, bending and machining

Strenx 1100 CR has good cold forming, welding and cutting performance.

For information concerning fabrication, see SSAB's brochures on www.ssab.com or consult Tech Support, techsupport@ssab.com. Appropriate health and safety precautions must be taken when bending, welding, cutting, grinding or otherwise working on the product.



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